

~~TRANSPARENT SUBSTRATE WITH CONDUCTIVE MULTILAYER~~  
~~ANTIREFLECTION COATING, TOUCH PANEL USING TRANSPARENT~~  
~~SUBSTRATE, AND ELECTRONIC DEVICE USING TOUCH PANEL~~

TRANSPARENT BOARD WITH CONDUCTIVE  
 MULTI-LAYER ANTIREFLECTION FILMS, TRANSPARENT  
 TOUCH PANEL USING THIS TRANSPARENT BOARD  
 FIELD OF THE INVENTION WITH MULTI-LAYER ANTIREFLECTION FILMS, AND  
 ELECTRONIC EQUIPMENT WITH THIS TRANSPARENT TOUCH  
 PANEL

The present invention relates to a transparent board with conductive multi-layer  
 antireflection films, in further details, relates to a transparent touch panel using this transparent  
 board with multi-layer antireflection films and electronic equipment with this transparent touch  
 panel.

### BACKGROUND OF THE INVENTION

At present, it is known that electrodes for photoelectric transducers such as solar  
 batteries, displaying devices of liquid crystals, and electrodes for touch panels are made using a  
 transparent conductive film of indium tin oxide (ITO:  $\text{In}_2\text{O}_3 + \text{SnO}_2$ ) or tin oxide ( $\text{SnO}_2$ ) formed  
 on a transparent substrate such as glass. Especially for use in liquid crystal or electrodes for  
 touch panels, high transmissivity in visible wavelength and optimum surface resistance are  
 demanded. Many studies are made using the glass substrates and resulted in many inventions of  
 multi-layer films that present high transmissivity and optimum surface resistance. However, the  
 glass substrate has a drawback of fragility and big weight, therefore light and no fragile  
 transparent plastic substrate is recently used to form the multi-layer films.

However, the plastic substrate presents low transmissivity since the plastic material is  
 intrinsically less transparent than the glass and the same multi-layer films as on the glass show  
 lower transmissivity than those on the glass. Some trials to improve transmissivity are made by  
 reducing thickness of the conductive film, which is restricted to maintain the demanded  
 resistance. Therefore the plastic base still showed difficulty for the transmissivity in comparison  
 with glass base.

Again, although multi-layer films with antireflection coating of transparent dielectric  
 thin films are effective to improve transmissivity, the coating on the most exterior surface  
 reduces the conductivity of the surface. It may not be used as the electrode board for the liquid  
 crystals.

In order to overcome this difficulty, efforts are paid to reduce the view sense reflection  
 index by 0.1% steps. Publication of Japanese Laid-Open Patent Application (Tokukai  
 Hei6-316442/1994) published a proposal that antireflection films presents high transmissivity